

# ART CLAY<sup>TM</sup> SILVER **Basic Instruction Guide #061**

## Flower Ring

Level: Beginner/ Intermediate



Completed piece (Example: Size 14)

### <Materials>

Art Clay Silver Syringe Type	10g (For Japanese ring size 14)
Art Clay Silver Paste Type	A small amount

### <Step by Step Guide>



1. Measure your finger size with a ring size scale



2. Note that your piece will shrink after firing. Thread the scale approx. 5 Japanese ring sizes larger than your desired ring size onto a wooden mandrel, and mark the line with a pencil.



3. Wrap a memo pad around the wooden mandrel and mark a vertical line with a pencil on one end.



4. Take off the memo once, and draw a design with a pen until the vertical line.



5. Wrap the memo around the wooden mandrel again, and attach some masking tape on the top and the bottom so as to affix firmly.



6. Extrude syringe line with green nozzle following the design. \*You can extrude beautiful syringe line by keeping removing extra clay on the tip.



7. Smooth the surface with a moistened brush and dry. Repeat Steps 6-7 and make 2 more layers.



8. After drying, fill in any gaps between syringe lines with some Paste Type, and dry with a hot hair dryer for at least 10minutes.



9. Smooth the surface with a red sponge sanding pad (#320-600).



10. Remove the ring with the memo paper from the wooden mandrel and rewind the memo with some tweezers to separate.



11. Smooth the sides and inside lightly with a red sponge sanding pad (#320-600), dry completely, and fire at 800C/1472F for 5minutes. \*Dry with a hot hair dryer for at least 10minutes.



12. Polish the entire piece with a stainless steel brush.



13. Burnish with a burnisher.



14. Finish.